



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D212-580-043
Job Sheet 170416



Part No: D212-580-043

Job Qty: 1 ea

Part Name: Led Pulse Light



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/13/18

Job Tracking No:

Due Date: 1/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV:D IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP rev:B 10.10.12 AS PER ECN10-618 DD VERF:JLM IPP rev:C 10.11.22 AS PER ECN10-642 DD VERF:JLM IPP rev:D 10.12.16 AS PER ECN10-658 DD VERF:EC IPP rev:E 11.03.31 added D4377-1 DD VERF:EC IPP REV:F 12.02.24 as per DSI9596 rev a DD Verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/19/18	1/19/18	0.00	0.00	Start Up Stores/Pkg-1		SRL 1/18/2018
110	Packaging	1 pcs	1/19/18	1/19/18	0.00	0.00	Packaging1-3		SRL 1/18/2018
120	QC	1 pcs	1/19/18	1/19/18	0.00	0.00	QC4		SMD
125	DC	1 pcs	1/19/18	1/19/18	0.00	0.00	DC		AT
130	Packaging	1 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-1		SMD
140	QC21-FG	1 Ea	1/19/18	1/19/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPPD212-580-043 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPPD212-580-043 Location:FG018

JAN 19 2018
fg 018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	- 1-206062-4 5033569	4	22	0	0
	- 1210/2405-2A 5033568	1	33	0	0
	- 205838-1 5033567	1	10	0	0
	- 206458-1 5033566	1	7	0	0
	- 206460-1 5033565	1	9	0	0
	- 206485-1 5033563	1	10	0	0
	- 206486-2 5033562	1	7	0	0
	- AN3-7A 5033539	4	98	0	0
	- AN4-17A 5033537	2	819	0	0
	- AN525-832R10 5033536	4	76	0	0
	- D4078-1 5033534	2	12	0	0
	- D4079-1 5033528	2	16	0	0
	- D4081-1 5033527	2	13	0	0
	- D4377-1 5033522	1	3	0	0
	- EWLA1000DBDS0W 5033510	2	16	0	0
	- M39029/63-368 5033508	30	181	0	0
	- M39029/64-369 5033507	10	59	0	0
	- MS21042L04 5033505	4	125	0	0
	- MS21042L08 5033503	4	2,064	0	0
	- MS21042L13 5033502	7	3,011	0	0
	- MS21042L14 5033500	2	3,189	0	0
	- MS22073-3 5033499	1	8	0	0
	- MS24524-21 5033497	1	4	0	0
	- MS26574-3 FM 138165	1	1	0	0

DART
AEROSPACE
S033585

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Led Pulse Light

PART NO: D212-580-043
Original Serial #: S033585

Revision:

Operation: Start up Operation 01/18/18
Change No: CHG001 Job No: 170416

MS35206-217	5033494	4	844	0	0
NAS1149D0363J	5033488	8	4,256	0	0
NAS1149D0463J	5033487	4	5,274	0	0
NAS1149DN432J	5033477	8	105	0	0
NAS1149DN816J	5033475	8	200	0	0

Part Specifications

Specifications could not be found.

Plex 1/16/18 10:11 AM dart.quirion.sonia

7.0 PARTS LIST

REFERENCE ONLY

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDS0W	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard

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Revision: D

Date: 12.06.13

Change Record

PAGE 1 OF 1

Part Number: D212-580-043

Description: LED PULSE LIGHT INSTALLATION

[illegible]

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN4-17A Revision: Bolt														
100	Receive Ea	S033537	170416	2 Ea	0		Start Up Stores/Pkg-1		Stock	1/18/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D212-580-043 Revision: Led Pulse Light														
140	QC21-FG	S033585	170416	1 Ea	0	S033585	FG018		Stock	1/18/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: MS21042L08 Revision: Nut														
100	Receive Ea	S033503	170416	4 Ea	0		Start Up Stores/Pkg-1		Stock	1/18/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: MS21042L3 Revision: Nut														
100	Receive Ea	S033502	170416	7 Ea	0	S016501	Start Up Stores/Pkg-1		Stock	1/18/2018	Issue Container			
Operation Totals:		1		7	0									
Part Totals:		1		7	0									
Part Number: MS21042L4 Revision: Nut														
100	Receive Ea	S033500	170416	2 Ea	0		Start Up Stores/Pkg-1		Stock	1/18/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: NAS1149D0363J Revision: Washer														
100	Receive Ea	S033488	170416	8 Ea	0		Start Up Stores/Pkg-1		Stock	1/18/2018	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Part Number: NAS1149D0463J Revision: Washer														
100	Receive Ea	S033487	170416	4 Ea	0		Start Up Stores/Pkg-1		Stock	1/18/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Totals:		7		28	0									

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
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